

WELDERS PERFORMANCE QUALIFICATION TEST RECORD

Testing in accordance with : EN 287-1:2011

Purchaser : De Groot Lasopleidingen B.V.
Purchase order : 2012-075

Manufacturer : DCN Diving
WPS no. : 2012-006 Rev.-

Description of sample(s) : Plate on plate with fillet weld
Wall thickness : 12-12 mm
Base material : P460NL
Identification on sample : Welder's name/no. and order no.

Welding process(es) : 111
Filler : Lincoln Electric Conarc 49C / E7018-1 H4R
Shielding gas : n.a.
Backing gas : n.a.
Welding position : PD
Joint type : FW

Welder / Identification : L.A. Sijtsma /DCN 20 / Passport no. NVPJ3FRD4
Date / Place of birth : 14-10-1970 / Wonseradeel

NON DESTRUCTIVE EXAMINATION

* Visual examination : acceptable

TECHNOLOGICAL TESTS

Type of test	Results
Fillet weld break test	Acceptable

Conclusion: The results satisfy the requirements.

All characteristics of the above object(s) have, as far as accessible and relevant, been verified by Schielab b.v. Other information was provided by the purchaser. This information was verified as far as possible and has been copied into this report, unchanged. We hereby certify that the reported test data is correct and that the above object(s) was (were) tested/examined in accordance with purchasers requirements and/or the above procedure(s) and/or code(s)/specification(s). On occasion a destructive test is subcontracted by Schielab b.v. (marked 'U' on the report). Opinions, interpretations and advice expressed in this report are outside the scope of any possible RvA accreditation, but are presented in a true and fair manner based on the best knowledge of the Schielab personnel involved. If, upon reproduction, only part of this report is copied, Schielab will not bear any responsibility for content, purport and conclusions of that reproduction. This report has legal value only when printed on Schielab paper and furnished with an authorised signature. Digital versions of this report have no legal value.

Breda, 20-02-2012



A. Karstanje

For witnessing; Mr.

Representing: AIB Vinçotte Nederland B.V.



E. Kempe
Senior Inspector



Ingeschreven in het RvA register voor laboratoria onder nr. L 063 voor gebieden zoals nader omschreven in de erkenning.
Entered in the RvA register for laboratories under number L 063 for the areas outlined in the approval.

